

PPP-B-621D  
AMENDMENT-1  
December 30, 1985  
SUPERSEDING  
AMENDMENT-2  
December 21, 1984

## FEDERAL SPECIFICATION

### BOXES, WOOD, NAILED AND LOCK-CORNER

This amendment, which forms a part of PPP-B-621D, dated October 21, 1981, is approved by the Assistant Administrator, Office of Federal Supply and Services, General Services Administration, for the use of all Federal agencies.

#### PAGE 3

3.1.6: Delete and substitute:

"3.1.6 Wood preservative. Wood preservative shall conform to composition C or D, solubilized solvent based, of TT-W-572 as specified in 3.3.8."

#### PAGE 7

TABLE I, footnote 6/, line 1, after "4-1/2": Add ",5".

#### PAGE 8

TABLE II, footnote 5/, line 1, after "4-1/2": Add ",5".

#### PAGE 9

TABLE III, footnote 1/, line 1, after "4-1/2": Add ",5".

#### PAGE 10

TABLE IV, footnote 1/, line 1, after "4-1/2": Add ",5".

#### PAGE 17

Line 10: Delete "TABLE IX" and substitute "TABLE X"

#### PAGE 21

3.3.8, first sentence: Delete and substitute:

AMSC N/A

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PAGE 21 (cont'd)

"Grade A boxes or all of the finished wood parts of grade A boxes shall be preserved by immersing for a minimum of three minutes in wood preservative conforming to composition C or D, solubilized solvent based, of Tt-W-572."

3.4.7: Add "When side panel dimensions exceed 84 inches in length, nominal 2 by 4 inch lumber rubbing strips (laid flat) shall be attached to the skids with two staggered rows of twelve penny nails. The strips shall be beveled 45 degrees at forklift openings. Openings in the rubbing strip shall be of sufficient width to accommodate forks for partial 4-way handling and shall be positioned to straddle the center of balance of the loaded box. Alternatively, skids shall be nominal 4 by 4 inch lumber notched 1 inch in depth and of sufficient width to accommodate fork entry."

PAGE 23

3.6, line 6, after "of the box.": Add "Gaps between butted joints of cleats shall not exceed 1/8 inch."

PAGE 25

TABLE XVI, after defect "116": Add the following major defect for skids: "Partial 4-way fork entry not provided for style 7 boxes with side panel dimensions greater than 84 inches in length. 116A".

PAGE 31

6.1, line 1: Delete "effected" and substitute: "affected".

PAGE 32

6.2(f), line 2: Delete: "acacceptable" and substitute "acceptable".

6.2(h): Delete and substitute:

"6.2(h) When end cleats are required for style 2, 2-1/2, 4, 4-1/2 and 5 shallow boxes (see tables I, II, III, and IV)."

6.2(p) after "shipped": Delete comma.

PAGE 33

After "6.4.9": Add:

"6.4.10 Shallow box. A shallow box is a style 2, 2-1/2, 4, 4-1/2 or 5 box having an inside depth of 5 inches or less."

**MILITARY INTERESTS:**

**Custodians:**

Army - GL  
Navy - SA  
Air Force - 69

**Review activities:**

Army - AR, MD, ME, MC, NT, SM  
Navy - YD  
Air Force - 43, 84, 99

**User activity:**

Navy - SH

**CIVIL AGENCY COORDINATING ACTIVITIES:**

GSA - PSS  
USDA - APS

Project No. 8115-0473

**Preparing Activity:**

Army - GL